



3D VIEW OF GANTRY 15

- NOTES:
1. ALL DIMENSIONS ARE IN MILLIMETRES U.N.O.
 2. PRESENCE OF EXISTING SERVICES AND STRUCTURES TO BE CHECKED AND APPROPRIATE MEASURES SHOULD BE MADE TO PROTECT OR DIVERT AS APPROPRIATE
 3. BOLTS TO BE GALVANISED TO BS7371 PART 6 SPIN GALVANISED. A GREASED NUTS TO BE THREADED DOWN SHAFT AFTER GALVANISING.
 4. HOT DIP GALVANISE TO BS EN ISO 1461 AND IN ACCORDANCE WITH NETWORK RAIL CODE OF PRACTICE NRG/NCV/002 (ENVIRONMENT CLASSIFICATION C2).
 5. N9 PAINT SPEC APPLIED PAINT MATT BLACK TO NETWORK RAIL LINE STANDARD NR/L3(C)/039 NRG/NCV/002 ISS 5 PROTECTIVE COATINGS AND SEALANTS.
 6. WELDING TO BS EN 1011-1:1998 & BS EN 1011-2:2001 U.O.S. SYMBOLS TO BS EN 22553:1995
 7. MATERIALS:
PLATE: BS EN10025 S275
FOR THICKNESS LESS THAN 15mm GRADE JR
FOR THICKNESS 15 - 50mm GRADE J0
FOR THICKNESS 55 - 75mm GRADE J2
STEEL SECTIONS: BS EN 10025 S275 GRADE J0
HOLLOW SECTIONS: BS EN 10210-1 S355 GRADE J2H
 8. FABRICATION TO BE IN ACCORDANCE WITH BS5950:p2

| DESCRIPTION | | FORM A ISSUE | |
|-------------|----------|--------------|--------|
| REV | DATE | BY | DATE |
| AS1 | 10/08/11 | J.A. | J.A.L. |
| DRN | 09/07 | CH/D | BY |
| BY | 07 | BY | DATE |
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CLIENT
N284-LUN-DRG-CV-000072
JAMES FORBES HOUSE

PROJECT TITLE
THAMESLINK PROGRAMME

TITLE
GANTRY 15
3D VIEW OF GANTRY 15

DATE: 06/08/11
CHECKED: J.A.L.
DATE: 06/08/11
APPROVED: J.A.L.
SCALE: 1:50

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